Baumer
Passion for Sensors

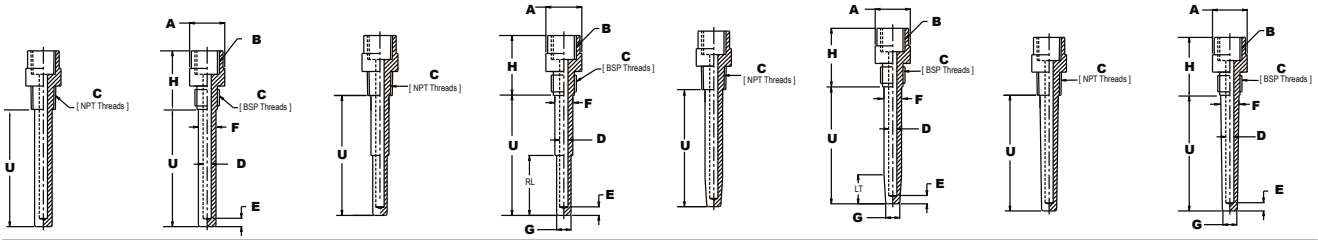
W1

Thermowells
Bar Stock (Screwed)

Special Features

- Design as per PTC 19.3
- These Thermowells are manufactured from solid bar stock and installed into the process with the help of threaded process connection.
- This design is suitable for all type of RTD's, Thermocouples, mechanical as well as digital thermometers
- Available in various shapes like Straight, Straight with reduced tip, partial taper & full taper

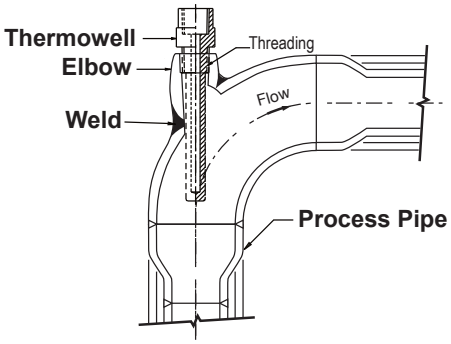
Thermowell Drawings



S - Straight	R - Straight Reduced Tip	P - Partial Taper	F - Full Taper

A - Finished Head Size
B - Instrument Connection
C - Process Connection
D - Bore Diameter
E - Tip Thickness
F - Major Diameter
G - Minor Diameter
H - Extension Length
U - Insertion Length
RL - Reduced Tip Length
LT - Taper Length

Thermowell Installation



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How To Order				Example
Basic Model				W1
Type				
S - Straight	**R -** Straight Reduced Tip	**P -** Partial Taper	**F -** Full Taper	X
Material				
LQ Carbon Steel	**EP** AISI 410 SS	**LT** Monel	**LV** Titanium	XX
LP AISI 304 SS	**EQ** AISI 347 SS	**LU** Inconel 600	**LW** Tantalum	
LM AISI 316 SS	**LO** AISI 316Ti SS	**ES** Inconel 625	**LX** Nickel	
LN AISI 316L SS	**ER** AISI 304L SS	**ET** Incolloy 800	**LY** HRS 446	
EN AISI 321 SS	**LR** Hastelloy B	**EU** Incolloy 825	**LZ** Alloy 20	
EO AISI 310 SS	**LS** Hastelloy C	**MQ** Brass	**EV** Kanthal	
Note : Other Materials are available on request.				
Instrument Connection "B"				
3BF 3/8" BSP (F)	**4BF** ½" BSP (F)	**5BF** 3/4" BSP (F)	**3MF** M18 x 1.5 (F)	XXX
3NF 3/8" NPT (F)	**4NF** ½" NPT (F)	**5NF** 3/4" NPT (F)	**4MF** M20 x 1.5 (F)	
3TF 3/8" BSPT (F)	**4TF** ½" BSPT (F)	**5TF** 3/4" BSPT (F)	**5MF** M22 x 1.5 (F)	
3PF 3/8" G (F)	**4FF** ½" PF (F)	**6BF** 1" BSP (F)	**6MF** M24 x 1.5 (F)	
	4YF ½" R (F)	**6NF** 1" NPT (F)	**7MF** M27 x 2 (F)	
	4PF ½" G (F)	**6TF** 1" BSPT (F)	**9MF** M33 x 2 (F)	
Note : Other Connections are available on request.				

Process Connection "C"					
3BM 3/8" BSP (M)	**4BM** ½" BSP (M)	**5BM** 3/4" BSP (M)	**6BM** 1" BSP (M)	**4MM** M 20 x 1.5 (M)	XXX
3NM 3/8" NPT (M)	**4NM** ½" NPT (M)	**5NM** 3/4" NPT (M)	**6NM** 1" NPT (M)	**6MM** M 24 x 1.5 (M)	
3TM 3/8" BSPT (M)	**4TM** ½" BSPT (M)	**5TM** 3/4" BSPT (M)	**6TM** 1" BSPT (M)	**7MM** M 27 x 2 (M)	
3PM 3/8" G (M)	**4FM** ½" PF (M)	**5FM** 3/4" PF (M)	**6FM** 1" PF (M)	**9MM** M 33 x 2 (M)	
	4YM ½" R (M)	**5YM** 3/4" R (M)	**6YM** 1" R (M)		
	4PM ½" G (M)	**5PM** 3/4" G (M)	**6PM** 1" G (M)		
Note : Other Connections are available on request.					

Finished Head Size "A" (Refer Table 1.1 for selection of Head Size for Thermowell.)	
Please Specify in mm e.g. : For 28 mm Finished head Size, specify A28	XXX
Type Of Head	
K Hex Headed* * Maximum "U" Length below thread will be 250 mm.	**M** Round Headed With Spanner Slots# # Except material option MQ.
Extension / Lagging Length "H"	
H50 (Standard) For e.g. : for length 75 mm, mention H75	XXX
Bore Diameter "D"	
A 6.6 mm **B** 7 mm **C** 8.5 mm **D** 9 mm **E** 10.5 mm **F** 11 mm **G** 13 mm **H** 13.5 mm	X

Note : Refer Table 1.3 of Thermowell Design Procedure for dimensions as per PTC 19.3

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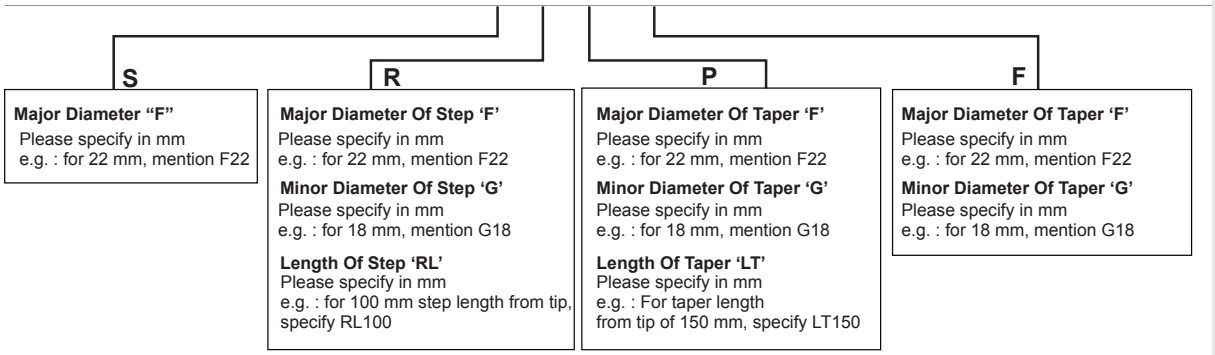
Major Diameter "F"	Example



XXX
OR
XXX
OR
XXXXX

Note : Refer Table 1.3 of Thermowell Design Procedure for dimensions as per PTC 19.3

Tip Thickness "E" — XX

Standard Tip Thickness is 5 mm.
For others, please specify in mm.
e.g. : Specify E5 for 5 mm Tip Thickness

Insertion Length "U" — XXXX

Please specify in mm
e.g. : for 250 mm, mention U250
Note : Refer Table 1.4 of Thermowell Design Procedure for dimensions as per PTC 19.3

Options

GG Plug and chain in SS	**SX** SS Tag Plate	**CX** Marking by Engraving
FW Electro polishing	**CW** Marking by Laser	

Tests & Certification — XX

C1 Radiography for Bore Concentricity	**C7** Wake Frequency Calculations as per PTC 19.3*
C2 IBR Certification	**C8** Certification for Hydrogen Service
C3 Mechanical Test	**C9** Certification for Oxygen Service
C4 Ultrasonic Test	**T1** Chemical Composition Test
C5 PMI Test	**T2** 3.1B Material Conformity Certificate
C6 IGC Test	**TF** Conformity as per NACE Standard

* Please Specify Fluid, Max. Pressure, Temperature & Flow velocity for wake frequency calculations as per PTC 19.3

Ordering Example:

W1 . X . XX . XXX . XXX . XXX . X . XXX . X . XXX OR XXX OR XXXXX . XX . XXXX . XX

Note : Specifications and dimensions given in this product catalogue represents the state of engineering at the time of printing. Modifications may take place and materials specified may be replaced by others without prior notice.